

## THERMAL RING TRANSFORMATION OF 2,2-DISUBSTITUTED BENZOTHIAZOLINE 1-OXIDES

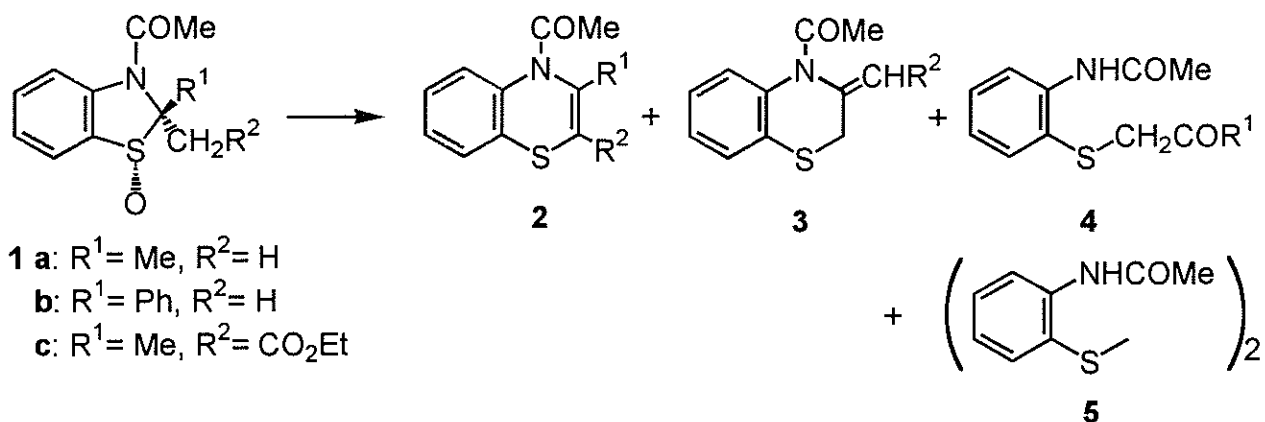
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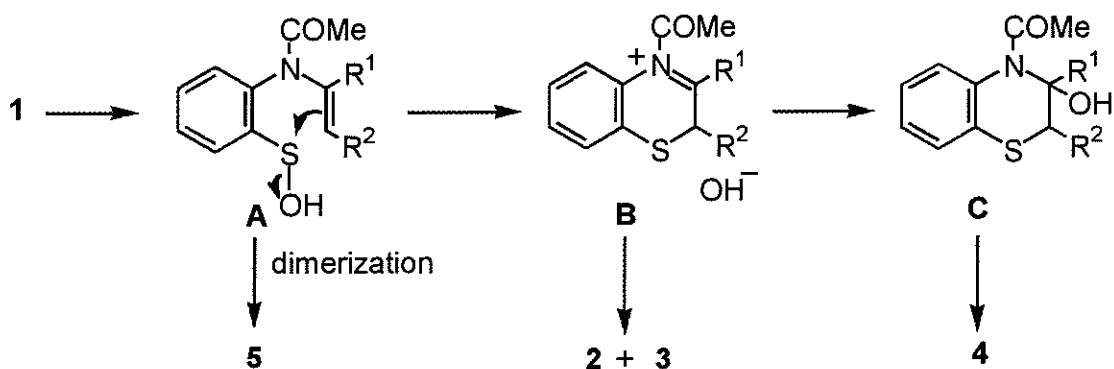
**Abstract** - Thermal rearrangement of 2,2-disubstituted benzothiazoline 1-oxides (**1**) in aprotic solvent afforded the corresponding 1,4-benzothiazines (**2**) and (**3**). The thermal reaction performed in the presence of electron-deficient acetylenic compounds produced new tricyclic compounds (**7**) whose structures have been established by an X-Ray crystal structure determination.

In our earlier papers, we reported the novel ring expansion reactions of benzothiazoline 1-oxides to benzothiazine derivatives by treatment with acetic anhydride.<sup>1</sup> Prota *et al.* also independently reported the similar ring expansion reactions by using a strong acid catalyst such as *p*-toluenesulfonic acid.<sup>2</sup> It was further clarified that above ring transformation needed electrophilic catalysts and proceeded non-stereospecifically to the sulfoxide geometry *via* sulfonium intermediate. Thus, it becomes very interesting to make the ring expansion to proceed without any electrophilic catalysts as above, because Prota *et al.*, in their report, described that attempts to achieve the ring expansion of benzothiazoline sulfoxides by thermal rearrangement in aprotic solvent were unsuccessful, although the analogous ring expansion of 1,3-dithiolane 1-oxides into dihydro-1,4-dithiins under thermal conditions were successful.<sup>3</sup> We now report the thermal rearrangement of several 2,2-disubstituted benzothiazoline 1-oxides to benzothiazines under the conditions of refluxing the sulfoxides in aprotic solvents such as xylene. 3-Acetyl-2,2-dimethylbenzothiazoline 1-oxide (**1a**) was refluxed in anhydrous xylene for 4.5 h and the reaction mixture was purified by preparative thin layer chromatography on silica gel to afford two types of ring expansion products, 4-acetyl-3-methyl-4*H*-1,4-benzothiazine (**2a**) and 4-acetyl-3-methylene-2,3-dihydro-4*H*-1,4-benzothiazine (**3a**) in yields of 22 and 10 %, respectively together with ring-opened products (**4a**, 23%) and (**5**, 16%). Similarly, *trans*-3-acetyl-2-methyl-2-phenylbenzothiazoline 1-oxide (**1b**) underwent thermal rearrangement to yield 4-acetyl-3-phenyl-4*H*-1,4-benzothiazine (**2b**) in 58% yield with a small amount of ring-opened product (**4b**, 4%). *cis*-3-Acetyl-2-ethoxycarbonylmethyl-2-methylbenzothiazoline 1-oxide (**1c**) also afforded 4-acetyl-2-ethoxycarbonyl-3-methylbenzothiazine (**2c**) in 49% yield together with (**5**, 5%). These ring transformation is believed to proceed *via* the mechanism proposed for the well-documented example, the penam-cephem conversion of penicillin



Scheme 1

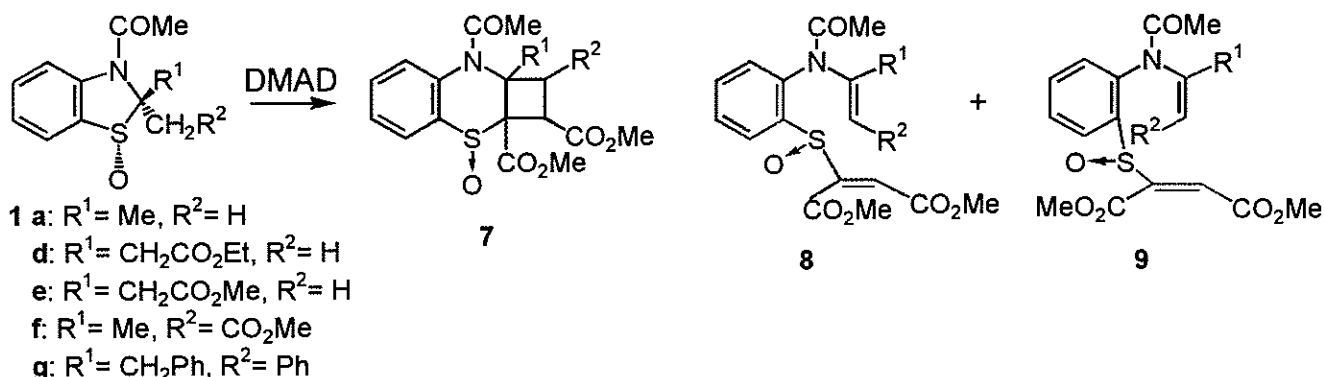
S-oxides;<sup>4</sup> the initial step of this reaction apparently is the thermal ring opening to a sulfenic acid intermediate (A) via an assumed  $\beta$ -*cis*-elimination process (Scheme 2). The subsequent electrophilic



Scheme 2

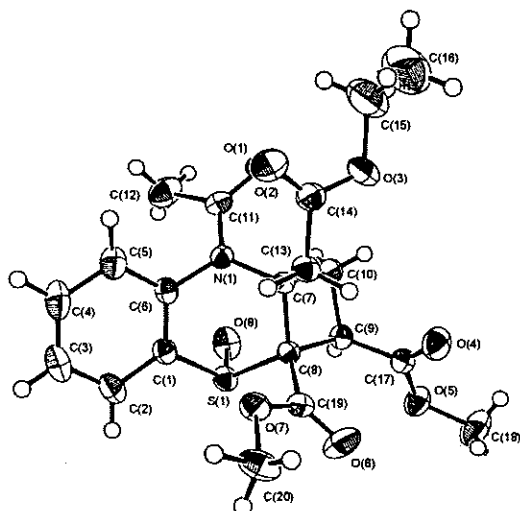
addition of the sulfenic acid to the olefinic center occurs to lead to the formation of six-membered ring intermediate (B), which is stabilized by a nitrogen atom substituent on the olefinic center. The intermediates (A) dimerizes to give the product (5), and the intermediate (B) leads to 1,4-thiazines (2) and (3). The intermediate (B) also affords a ring-opened product (4) via the intermediate (C).

We next focused our attention on the intermolecular addition of the assumed sulfenic acid intermediate (A) to the acetylenic compounds such as dimethyl acetylenedicarboxylate (DMAD) and methyl propiolate (MP), and found the novel ring formation reaction along with the expected addition reaction. Thus, refluxing a mixture of sulfoxide (1a) and 1.5 eq of DMAD in xylene for 2 h afforded 1:1-adduct (7a) as a new ring system, mp 166-167 °C as colorless prisms in 54% yield. Microanalytical and MS spectral data ( $M^+$ ,  $m/z$  365) indicated a molecular formula C<sub>17</sub>H<sub>19</sub>NO<sub>6</sub>S for this new compound.<sup>5</sup> It showed <sup>1</sup>H-NMR peaks at  $\delta$  2.65 and 2.99 attributable to each of the two different methylene protons of four-membered ring as doublet of doublet signals, respectively, and at  $\delta$  3.95 due to methine proton as doublet of doublet ( $J = 4.7$  and 13.3 Hz). The <sup>13</sup>C-NMR spectrum showed two sp<sup>3</sup> quaternary carbon signals at  $\delta$  64.2 and 74.3, which are assignable to the two carbons of 1,4-thiazine skeleton, respectively, and sp<sup>3</sup> secondary and tertiary carbon signals assigned to methylene and methine carbons of four-membered ring at  $\delta$  35.4 and 36.6, respectively. Similarly, *trans*-3-acetyl-2-ethoxycarbonylmethyl- (or 2-methoxycarbonylmethyl-) 2-methylthiazoline 1-oxide (1d) or (1e) gave the corresponding tricyclic



Scheme 3

compound (7d) or (7e) in 59% or 56% yield, respectively, on refluxing in toluene for 7 h, while *cis*-sulfoxide (1f) afforded only addition products (8f) and (9f) in 57% and 47% yields, respectively under similar conditions. The structures of the compounds (7) were confirmed by an X-Ray analysis of 7d (Figure 1). Crystallographic data are summarized in Table 1. Selected bond distances and angles are provided with an ORTEP drawing in Figure 1. 2,2-Dibenzyl substituted sulfoxide (1g), unfortunately,



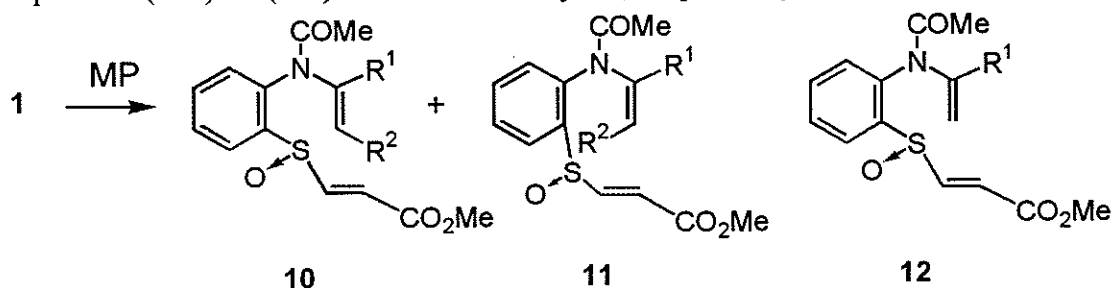
**Figure 1.** Molecular structure of compound (7d). Selected bond distances (Å) and angles (°) are: S(1)-O(8)=1.480 (3), S(1)-C(8)=1.862(3), N(1)-C(6)=1.423(4), N(1)-C(7)=1.482(4), N(1)-C(11)=1.385(4), C(7)-C(8)=1.581(4), C(7)-C(10)=1.549(4), C(7)-C(13)=1.531(4), C(8)-C(9)=1.558 (4), C(9)-C(10)=1.540(5), O(8)-S(1)-C(1)=107.9(2), O(8)-S(1)-C(8)=107.1(2), C(1)-S(1)-C(8)=95.0(2), S(1)-C(8)-C(7)=114.3(2), C(6)-N(1)-C(7)=118.7(3), N(1)-C(7)-C(8)=113.0(3), C(7)-C(8)-C(9)=90.3(2), C(8)-C(7)-C(10)=87.8(2), C(7)-C(10)-C(9)=92.2(2), C(8)-C(9)-C(10)=88.9 (2), C(7)-C(13)-C(14)=114.4(3), C(8)-C(7)-C(13)=111.7 (3), N(1)-C(7)-C(13)=112.4(3), C(7)-C(8)-C(19)=121.8 (3), C(8)-C(9)-C(17)=116.1(3), C(10)-C(7)-C(13)=115.7 (3), N(1)-C(7)-C(10)=114.1(3), C(9)-C(8)-C(19)=117.2(3)

Table 1. Crystallographic Data for compound (7d)

(a) Crystal parameters			
formula: $\text{C}_{20}\text{H}_{23}\text{NO}_8\text{S}$	$M=437.46$	size(mm): 0.25 x 0.20 x 0.30	color: colorless
crystal system: triclinic	space group: P1(#2)	T: 20.2 °C	
$a=10.809(4)\text{Å}$	$\alpha=92.97(5)^\circ$	$V=1034.9(9)\text{Å}^3$	
$b=11.437(8)\text{Å}$	$\beta=105.07(3)^\circ$	$Z=1.80$	
$c=9.331(2)\text{Å}$	$\gamma=68.47(4)^\circ$	$D_c=1.263\text{ g/cm}^3$	$F_{000}=414.00$ $\mu(\text{CuK}\alpha)=16.34\text{ cm}^{-1}$
(b) Data collection			
diffractometer: Rigaku AFC5R	radiation: $\text{CuK}\alpha(\lambda=1.54178\text{Å})$	graphite monochromated	
scan range: $37.27 < 2\theta < 42.79^\circ$			
number of reflections measured: Total: 5001 Unique: 4750( $R_{\text{int}}=0.025$ )			
(c) Refinement			
R: 0.048 $R_w$ : 0.063 GOF: 1.73			

afforded only an inseparable complex mixture under similar conditions.

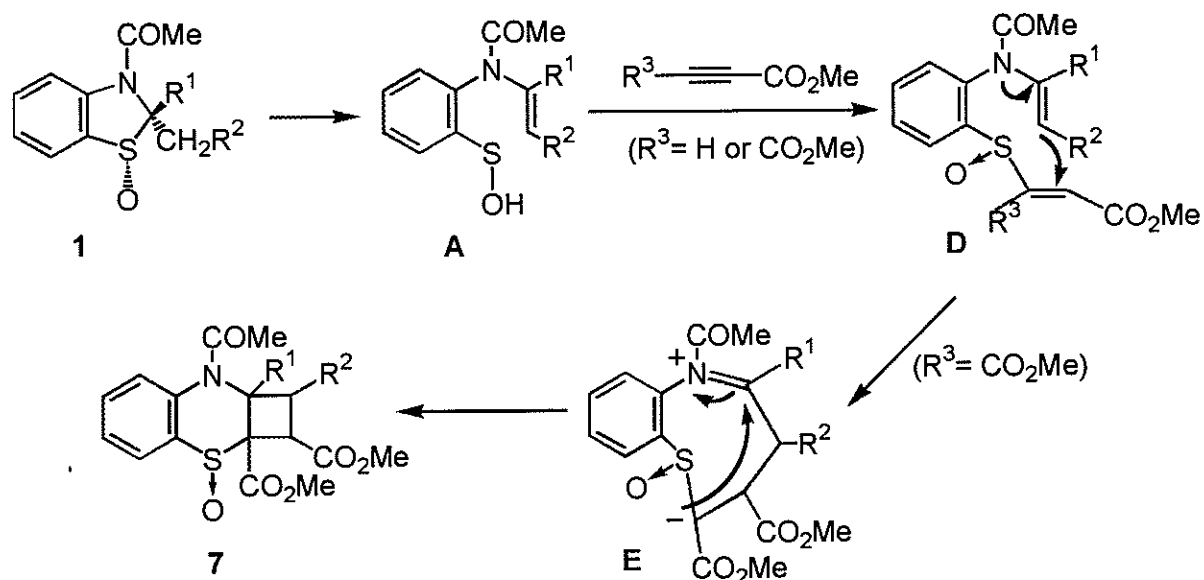
We next examined the thermal reaction of the sulfoxides (**1**) with MP (Scheme 4). Refluxing of 3-acetyl-2,2-dimethylbenzothiazoline 1-oxide (**1a**) with MP in xylene resulted in the formation of inseparable complex mixtures, meanwhile, *cis*-2-ethoxycarbonylmethyl- (or 2-methoxycarbonylmethyl-) 2-methyl sulfoxide (**1c**) or (**1f**) afforded two isomeric addition products (**10c** and **11c**) or (**10f** and **11f**), respectively, but not any tricyclic products as above. *trans*-Sulfoxide (**1d**) or (**1e**) afforded only an addition product (**12d**) or (**12e**) in 65% or 41% yield, respectively. Further, 2,2-dibenzyl substituted



**Scheme 4**

sulfoxide (**1g**) also gave only addition products (**10g**) and (**11g**) in 31% and 56% yields, respectively.

We propose a plausible mechanism for the formation of the novel tricyclic compounds (**7**) as shown in Scheme 5. A thermal ring opening of sulfoxides (**1**) affords a sulfenic acid intermediate (**A**) via a  $\beta$ -*cis*-elimination process as described above. The subsequent addition of the sulfenic acid intermediate (**A**) to acetylenic compound takes place to form a sulfoxide (**D**), which then undergoes intramolecular Michael-type addition of the  $\beta$ -carbon of alkenyl amide moiety to the sulfinyl alkene center to lead to the intermediate (**E**). A sulfinyl carbanion of the intermediate (**E**) attacks intramolecularly the iminium carbon to construct simultaneously both 1,4-thiazine and condensed cyclobutane skeletons, yielding the compound (**7**).



**Scheme 5**

The present results indicate that the formation of tricyclic compounds (**7**) via the reaction with DMAD is

preferable to the sulfoxides whose configurations take cis to 2-methyl substituents as seen in the reaction of sulfoxides (**1a**, **1d** and **1e**). Moreover, no formation of the similar tricyclic products was observed with all the sulfoxides investigated with MP. These observations would be explained in terms of the combination of the nucleophilicity of the  $\beta$ -carbon of alkenyl amide moiety and electrophilicity of sulfinyl alkene moiety in the intermediate (**D**) in Scheme 5. The nucleophilicity of  $\beta$ -carbon of alkenyl amide moiety of the intermediate (**D**) derived from the sulfoxides (**1c**) or (**1f**) with DMAD is decreased by the stabilization with electron-withdrawing ester group, respectively, and subsequent nucleophilic attack to the sulfinyl alkene moiety would not proceed, the intermediate (**D**) being isolated as addition product (**8**) or (**9**).<sup>6</sup> Further, the electrophilicity of  $\beta$ -carbon of sulfinyl alkene moiety of the intermediate (**D**) formed from the reaction of all sulfoxides with MP is very low because of the absence of strong electron-withdrawing ester group at the  $\alpha$ -carbon, and therefore subsequent cyclization reaction would not proceed, the intermediate (**D**) being isolated as stable product (**10**), (**11**), or (**12**). Further work is in progress to apply this interesting ring transformation to other heterocyclic compounds such as 2,2-disubstituted 1,3-dithiolane sulfoxides or 1,3-oxathiolane sulfoxides.

## REFERENCES AND NOTES

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5. All new compounds had satisfactory analytical data to support the assignment. Data for the selected compounds. **7a**: white prisms (ether); mp 166-167 °C; IR(KBr)  $\text{cm}^{-1}$ : 1730( $\text{CO}_2$ ), 1660(COMe), 1055(SO); MS  $m/z$ : 365( $\text{M}^+$ );  $^1\text{H-NMR}(\text{CDCl}_3)$   $\delta$ : 1.71(3H, s, Me), 2.11(3H, s, COMe), 2.65(1H, dd,  $J=11.1, 4.7$  Hz, CHH), 2.99(1H, dd,  $J=13.3, 11.1$  Hz, CHH), 3.51(3H, s, OMe), 3.75(3H, s, OMe), 3.95(1H, dd,  $J=13.3, 4.7$  Hz, CH), 7.20-7.69(4H, m, ArH);  $^{13}\text{C-NMR}(\text{CDCl}_3)$   $\delta$ : 22.0(q), 23.9(q), 35.4(t), 36.6(d), 52.3(q), 52.6(q), 64.2(s), 74.3(s), 126.8(d), 128.6(d), 129.5(d), 134.2(d), 135.0(s), 137.3(s), 165.3(s), 168.6(s), 172.7(s). Anal. Calcd for  $\text{C}_{17}\text{H}_{19}\text{NO}_6\text{S}$ : C, 55.88; H, 5.24; N, 3.83. Found: C, 55.98; H, 5.27; N, 3.82. **7d**: colorless prisms (ether); mp 161-162 °C; IR(KBr)  $\text{cm}^{-1}$ : 1720( $\text{CO}_2$ ), 1675(COMe), 1040(SO); MS  $m/z$ : 437( $\text{M}^+$ );  $^1\text{H-NMR}(\text{CDCl}_3)$   $\delta$ : 1.22(3H, t,  $J=7.0$  Hz,  $\text{CH}_2\text{CH}_3$ ), 2.06(3H, s, Me), 3.02(1H, d,  $J=14.2$  Hz,  $\text{CHHCO}_2\text{Et}$ ), 3.06(2H, d,  $J=8.3$  Hz,  $\text{CH}_2$  of cyclobutane ring), 3.29(1H, d,  $J=14.2$  Hz,  $\text{CHHCO}_2\text{Et}$ ), 3.51(3H, s, OMe), 3.76(3H, s, OMe), 3.92-4.02(3H, m,  $\text{CH}_2\text{Me}$  and CH of cyclobutane ring), 7.21-7.81(4H, m, ArH).  $^{13}\text{C-NMR}(\text{CDCl}_3)$   $\delta$ : 13.9(q), 23.8(q), 33.0(t), 36.3(d), 40.0(t), 52.4(q), 52.7(q), 60.7(t), 64.5(s), 73.8(s), 126.9(d), 129.1(d), 129.5(d), 133.9(d), 135.0(s), 137.6(s), 165.2(s), 169.2(s), 169.6(s), 172.3(s). Anal. Calcd for  $\text{C}_{20}\text{H}_{23}\text{NO}_8\text{S}$ : C, 54.91; H, 5.26; N, 3.20. Found: C, 54.84; H, 5.40; N, 3.02. **7e**: colorless prisms (ether- $\text{CH}_2\text{Cl}_2$ ); mp 139-141 °C; IR(KBr)  $\text{cm}^{-1}$ : 1740( $\text{CO}_2$ ), 1670(COMe), 1060(SO); MS  $m/z$ :

423(M<sup>+</sup>); <sup>1</sup>H-NMR(CDCl<sub>3</sub>) δ: 2.06(3H, s, COMe), 2.97-3.11(2H, br m, CH<sub>2</sub> of cyclobutane ring), 3.03(1H, d, J=14.1 Hz, CHHCO<sub>2</sub>Me), 3.35(1H, d, J=14.1 Hz, CHHCO<sub>2</sub>Me), 3.51(3H, s, OMe), 3.56(3H, s, OMe), 3.76(3H, s, OMe), 3.93(1H, dd, J=9.8, 6.0 Hz, CH of cyclobutane ring), 7.29-7.71(4H, m, ArH). <sup>13</sup>C-NMR(CDCl<sub>3</sub>) δ: 23.9(q), 33.2(t), 36.8(d), 39.8(t), 51.8(q), 52.5(q), 52.7(q), 64.4(s), 73.8(s), 127.1(d), 129.3(d), 129.5(d), 134.0(d), 135.0(s), 137.6(s), 165.2(s), 169.2(s), 170.1(s), 172.5(s). Anal. Calcd for C<sub>19</sub>H<sub>21</sub>NO<sub>8</sub>S: C, 53.89; H, 5.00; N, 3.31. Found: C, 53.64; H, 4.98; N, 3.25. **8f**: colorless oil; IR(neat) cm<sup>-1</sup>: 1720 and 1690 (CO<sub>2</sub>), 1635(COMe), 1080(SO); MS *m/z*: 423(M<sup>+</sup>); <sup>1</sup>H-NMR(CDCl<sub>3</sub>) δ: 2.06(3H, s, Me), 2.47(3H, s, COMe), 3.61(3H, s, OMe), 3.63(3H, s, OMe), 3.81(3H, s, OMe), 5.58(1H, s, olefinic H), 7.00(1H, s, olefinic H), 7.18-7.88(4H, m, ArH). HRMS *m/z* Calcd for C<sub>19</sub>H<sub>21</sub>NO<sub>8</sub>S: 423.0987; Found: 423.0964. **9f**: colorless oil; IR(neat) cm<sup>-1</sup>: 1730 and 1690(CO<sub>2</sub>), 1650(COMe), 1080(SO); MS *m/z*: 423(M<sup>+</sup>); <sup>1</sup>H-NMR(CDCl<sub>3</sub>) δ: 1.96(3H, s, Me), 2.11(3H, s, COMe), 3.69(3H, s, OMe), 3.72(3H, s, OMe), 3.80(3H, s, OMe), 6.00(1H, s, olefinic H), 6.95(1H, s, olefinic H), 7.20-7.85(4H, m, ArH). HRMS *m/z* Calcd for C<sub>19</sub>H<sub>21</sub>NO<sub>8</sub>S: 423.0987; Found: 423.0958. **10c**: colorless prisms (ether-CH<sub>2</sub>Cl<sub>2</sub>); mp 149-151 °C; IR(KBr) cm<sup>-1</sup>: 1730 and 1710(CO<sub>2</sub>), 1640(COMe), 1620(C=C), 1060(SO); MS *m/z*: 379 (M<sup>+</sup>); <sup>1</sup>H-NMR(CDCl<sub>3</sub>) δ: 1.30(3H, t, J=7.0 Hz, CH<sub>2</sub>CH<sub>3</sub>), 2.24(3H, s, COMe), 2.38(3H, d, J=1.0 Hz, Me), 3.77(3H, s, OMe), 4.21(2H, q, J=7.0 Hz, CH<sub>2</sub>Me), 5.85(1H, q, J=1.0 Hz, olefinic H), 6.80(1H, d, J=15.2 Hz, olefinic H), 7.71(1H, d, J=15.2 Hz, olefinic H), 7.13-7.88(4H, m, ArH). Anal. Calcd C<sub>18</sub>H<sub>21</sub>NO<sub>6</sub>S: C, 56.98; H, 5.58; N, 3.69. Found: C, 56.76; H, 5.61; N, 3.63. **10f**: colorless prisms (hexane-CH<sub>2</sub>Cl<sub>2</sub>); mp 110-112 °C; IR(KBr) cm<sup>-1</sup>: 1730 and 1720(CO<sub>2</sub>), 1660(COMe), 1630(C=C), 1060(SO); MS *m/z*: 365(M<sup>+</sup>); <sup>1</sup>H-NMR(CDCl<sub>3</sub>) δ: 2.21(3H, br s, Me), 2.38(3H, s, COMe), 3.72(3H, s, OMe), 3.75(3H, s, OMe), 5.88(1H, br s, olefinic H), 6.81(1H, d, J=15.5 Hz, olefinic H), 7.73(1H, d, J=15.5 Hz, olefinic H), 7.14-7.98(4H, m, ArH). Anal. Calcd for C<sub>17</sub>H<sub>19</sub>NO<sub>6</sub>S: C, 55.88; H, 5.24; N, 3.83. Found: C, 55.93; H, 5.26; N, 3.87. **10g**: colorless prisms (hexane-CH<sub>2</sub>Cl<sub>2</sub>); mp 137-139 °C; IR(KBr) cm<sup>-1</sup>: 1723(CO<sub>2</sub>), 1655(COMe), 1072(SO); MS *m/z*: 459(M<sup>+</sup>); <sup>1</sup>H-NMR(CDCl<sub>3</sub>) δ: 2.14(3H, s, COMe), 3.68(2H, ABq, J=15.0 Hz, CH<sub>2</sub>Ph), 3.74(3H, s, OMe), 6.84(1H, s, olefinic H), 6.82(1H, d, J=15.0 Hz, olefinic H), 7.91(1H, d, J=15.0 Hz, olefinic H), 7.00-7.90(14H, m, ArH). Anal. Calcd for C<sub>27</sub>H<sub>25</sub>NO<sub>4</sub>S: C, 70.57; H, 5.48; N, 3.05. Found: C, 70.72; H, 5.56; N, 3.01. **11c**: colorless prisms (ether-CH<sub>2</sub>Cl<sub>2</sub>); mp 143-145 °C; IR(KBr) cm<sup>-1</sup>: 1720 and 1705(CO<sub>2</sub>), 1655(COMe), 1620(C=C), 1040(SO); MS *m/z*: 379(M<sup>+</sup>); <sup>1</sup>H-NMR(CDCl<sub>3</sub>) δ: 1.29(3H, t, J=7.0 Hz, CH<sub>2</sub>CH<sub>3</sub>), 2.00(3H, d, J=1.5 Hz, Me), 2.19(3H, s, COMe), 3.77(3H, s, OMe), 4.24(2H, q, J=7.0 Hz, CH<sub>2</sub>Me), 6.50(1H, q, J=1.5 Hz, olefinic H), 6.81(1H, d, J=15.2 Hz, olefinic H), 7.87(1H, d, J=15.2 Hz, olefinic H), 7.15-7.84(4H, m, ArH). Anal. Calcd for C<sub>18</sub>H<sub>21</sub>NO<sub>6</sub>S: C, 56.98; H, 5.58; N, 3.69. Found: C, 57.09; H, 5.63; N, 3.65. **11f**: colorless prisms (hexane-CH<sub>2</sub>Cl<sub>2</sub>); mp 137-138 °C; IR(KBr) cm<sup>-1</sup>: 1740 and 1720(CO<sub>2</sub>), 1675(COMe), 1625(C=C), 1045(SO); MS *m/z*: 365(M<sup>+</sup>); <sup>1</sup>H-NMR(CDCl<sub>3</sub>) δ: 2.00(3H, br s, Me), 2.19(3H, s, COMe), 3.76(6H, s, 2xOMe), 6.12(1H, br s, olefinic H), 6.83(1H, d, J=15.0 Hz, olefinic H), 7.90(1H, d, J=15.0 Hz, olefinic H), 7.13-8.01(4H, m, ArH). Anal. Calcd for C<sub>17</sub>H<sub>19</sub>NO<sub>6</sub>S: C, 55.88; H, 5.24; N, 3.83. Found: C, 55.71; H, 5.23; N, 3.88. **11g**: colorless needles (hexane-CH<sub>2</sub>Cl<sub>2</sub>); mp 146-148 °C; IR(KBr) cm<sup>-1</sup>: 1725(CO<sub>2</sub>), 1670(COMe), 1050(SO); MS *m/z*: 459(M<sup>+</sup>); <sup>1</sup>H-NMR(CDCl<sub>3</sub>) δ: 1.68(3H, s, COMe),

3.56(2H, ABq,  $J=15.0$  Hz,  $CH_2Ph$ ), 3.80(3H, s, OMe), 6.65(1H, s, olefinic H), 6.94(1H, d,  $J=15.0$  Hz, olefinic H), 8.12(1H, d,  $J=15.0$  Hz, olefinic H), 7.12-8.04(14H, m, ArH). Anal. Calcd for  $C_{27}H_{25}NO_4S$ : C, 70.57; H, 5.48; N, 3.05. Found: C, 70.29; H, 5.45; N, 2.99. **12d**: colorless plates (hexane- $CH_2Cl_2$ ); mp 102-103 °C; IR(KBr)  $cm^{-1}$ : 1735 and 1720( $CO_2$ ), 1660(COMe), 1060(SO); MS  $m/z$ : 379( $M^+$ );  $^1H$ -NMR( $CDCl_3$ )  $\delta$ : 1.25(3H, t,  $J=7.0$  Hz,  $CH_2CH_3$ ), 2.35(3H, s, COMe), 3.20(2H, br s,  $CH_2CO_2Et$ ), 3.78(3H, s, OMe), 4.18(2H, q,  $J=7.0$  Hz,  $CH_2CH_3$ ), 5.45(2H, br s,  $=CH_2$ ), 6.83(1H, d,  $J=15.0$  Hz, olefinic H), 7.85(1H, d,  $J=15.0$  Hz, olefinic H), 7.10-8.10(4H, m, ArH). Anal. Calcd for  $C_{18}H_{21}NO_6S$ : C, 56.98; H, 5.58; N, 3.69. Found: C, 56.75; H, 5.52; N, 3.55.

6. Further refluxing a solution of the isolated **8f** or **9f** in xylene for 4 h resulted in the decomposition to yield 1,4-benzothiazine derivatives (**2**,  $R^1=Me$ ,  $R^2=CO_2Me$ ) in 20% or 24% yield, respectively.

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