

PROBES FOR NARCOTIC RECEPTOR MEDIATED PHENOMENA 11.¹ SYNTHESIS OF
17-METHYL AND 17-CYCLOPROPYLMETHYL-3,14-DIHYDROXY-4,5 α -EPOXY-6 β -
FLUOROMORPHINANS (FOXY AND CYCLOFOXY) AS MODELS OF OPIOID LIGANDS
SUITABLE FOR POSITRON EMISSION TRANSAXIAL TOMOGRAPHY

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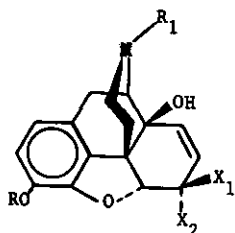
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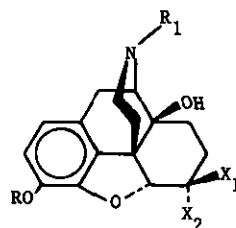
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Abstract - Fluorinated derivatives 3,14-dihydroxy-4,5 α -epoxy-6 β -fluoro-17-
methylmorphinan ("fluorooxymorphone"; FOXY, 10) and 17-cyclopropylmethyl-3,14-
dihydroxy-4,5 α -epoxy-6 β -fluoromorphinan (CYCLOFOXY, 18) were prepared based
upon the structures of the potent opioid agonist oxymorphone 4 and the
antagonist naltrexone 11 respectively. Fluorine was introduced in the final
stages of synthesis by a facile nucleophilic displacement with fluoride ion
of the 6 α -triflate functions in 8 and 16. The synthetic procedures are
suitable for the production of the corresponding positron emitting ¹⁸F-
labeled analogs ¹⁸F-FOXY and ¹⁸F-CYCLOFOXY, which may be useful for
in vivo studies of the opioid receptor system using positron emission trans-
axial tomography. In addition, the tritiation of FOXY (10) to high specific
activity is described.

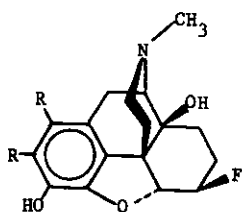
In an effort to understand the structure and function of the opioid receptor system, we have
engaged in the synthesis of a variety of opioid ligands designed as pharmacological probes of this
system.¹⁻³ One shortcoming of these lines of investigation is that they are not suitable for



	R	R ₁	X ₁	X ₂
<u>1</u>	Me	Me	=O	
<u>2</u>	Me	Me	H	OH



	R	R ₁	X ₁	X ₂
<u>3</u>	Me	Me	H	OH
<u>4</u>	H	Me	=O	
<u>5</u>	H	Me	H	OH
<u>6</u>	H	Me	OH	H
<u>7</u>	Ac	Me	H	OH
<u>8</u>	Ac	Me	H	OTf
<u>9</u>	Ac	Me	F	H
<u>10</u>	H	Me	F	H
<u>11</u>	H	CPM	=O	
<u>12</u>	H	CPM	H	OH
<u>13</u>	H	CPM	OH	H
<u>14</u>	Ac	CPM	H	OH
<u>15</u>	Ac	CPM	OH	H
<u>16</u>	Ac	CPM	H	OTf
<u>17</u>	Ac	CPM	F	H
<u>18</u>	H	CPM	F	H



<u>19</u>	R = Br
<u>20</u>	R = ³ H

CPM = Cyclopropylmethyl

in vivo visualization of opioid receptors in the living human brain.⁴ With the development of positron emission transaxial tomography (PETT), *in vivo* investigation of the opioid receptor system in humans is possible if an appropriate positron emitting opioid ligand is used. To be useful, such a ligand must have high binding affinity and specificity for the opioid receptor system and must be synthetically accessible by introduction of the positron emitting isotope in a rapid, high yield reaction immediately prior to use. Use of ¹⁸F, a positron emitting isotope with a half life of 110 min, has proven to be successful for PETT scanning in other systems.⁵ We have therefore undertaken the synthesis of fluorine-labeled opioids to be used as models for eventual ¹⁸F-incorporation, and have previously reported on the synthesis and biological activity of *fluorophen*, a fluorine containing derivative of the potent opioid phenazocine.⁶ Herein we wish to report the synthesis of two new fluorinated opioids 10 and 18 by routes which involve facile introduction of fluorine in the final stages in a manner suitable for incorporation of ¹⁸F. Also included in this report is the tritiation of 10 to high specific activity.

Morphinan 10 ("fluorooxymorphone", FOXY), whose structure is based on the potent opioid agonist oxymorphone (4), was obtained in a clean, rapid (20 min) reaction of triflate 8 with KF/18-crown-6 in refluxing acetonitrile. The choice of triflate (trifluoromethanesulfonate) as the leaving group in this nucleophilic displacement is based upon its proven value in similar reactions⁷ and the observation that methyl triflates are $10^{4.3}$ times more reactive to solvolysis than tosylates.⁸ In the reaction of 8 with fluoride the 3-OAc group was retained, giving 9, which upon treatment with aqueous NH_3 yielded the title compound FOXY (10). However, for experiments utilizing ^{18}F where shorter reaction times are critical, the 3-OAc derivative 9 can be taken directly for *in vivo* studies, eliminating the hydrolysis step. By analogy to other 3-OAc 4,5-epoxymorphinans such as heroin, the presence of the 3-OAc group in 9 should facilitate uptake in the brain where rapid enzymatic deacetylation would yield the free ^{18}F -FOXY (10).

Triflate 8 was prepared by reaction of 6 α -OH compound 7 with a molar excess of trifluoromethanesulfonic anhydride in pyridine/ CHCl_3 . The excess anhydride did not acylate the 14-OH group under these conditions. The 3-acetyl-14-hydroxy-dihydromorphine 7 was obtained as a crystalline solid, mp 125-126°C (previously reported as a gum⁹) by treatment of the corresponding 3-OH compound 5 with acetic anhydride in aqueous NaHCO_3 .⁹ The 3-OH compound 5 could be obtained directly from 14-hydroxydihydromorphinone (4) by reduction with NaBH_4 . However in contrast to previous reports,¹⁰ substantial formation of epimeric 6 β -OH product 6 was observed, necessitating tedious purification by silica gel chromatography to obtain the pure 6 α -OH epimer 5. Alternately, pure 6 α -OH compound 2 could be obtained by NaBH_4 reduction¹¹ of the didehydro compound 11¹² which followed by hydrogenation¹¹ to 3 and O-demethylation (BBr_3 in CHCl_3)¹³ yielded 5.

FOXY (10) has been shown to have a high affinity for opioid μ -receptors and exhibits one of the lowest levels of nonspecific binding for any μ -opioid ligand presently available.¹⁴ However, it has previously been reported that even agonist with very high *in vivo* receptor affinities accumulate poorly at receptor sites.¹⁵ Although two exceptions have been claimed,¹⁶ the usual failure to detect binding of opioid agonists *in vivo* may be due in part to their reduced affinity in the sodium-rich cellular environment. Antagonists, in contrast, have been shown to provide much better ligands for *in vivo* binding studies.¹⁵ In the epoxymorphinan series, N-cyclopropylmethyl compounds are generally narcotic antagonists. It was therefore of interest to prepare the corresponding N-cyclopropylmethyl derivative (CYCLOFOXY, 18) as a ligand possibly superior to FOXY for *in vivo* receptor imaging. Using a reaction sequence analogous to that described above for the synthesis of FOXY, the potent, prototype narcotic antagonist naltrexone (11) was reduced with NaBH_4 in THF to yield predominantly the 6 α -OH epimer 12.¹⁷

(The observed NMR coupling constants for 12 were $J_{5\beta-6\beta} = 4.4$ Hz; lit.¹⁷ $J_{5\beta-6\beta} = 4.0$ Hz for 12 and $J_{5\beta-6\alpha} = 6.0$ Hz for the 6 β -OH epimer 13.) A small amount of epimeric 13 also formed which could be removed chromatographically at this point, or preferably carried to the next step where acetylation of the crude mixture with acetic anhydride in aqueous NaHCO₃ gave a more easily separable mixture of 3-OAc-6 α -OH and 6 β -OH compounds 14 and 15,¹⁷ respectively. Reaction of pure 14 with excess trifluoromethanesulfonic anhydride in pyridine/CHCl₃ gave the 6 β -OTf 16. As in the synthesis of FOXY, facile nucleophilic displacement of the triflate group with KF/18-crown-6 in refluxing acetonitrile gave the 3-OAc compound 17, which provided CYCLOFOXY (18) upon heating with aqueous NH₃ in MeOH. Vicinal NMR coupling constants between the 5 β -H and 6-F of FOXY ($J = 18$ Hz) and CYCLOFOXY ($J = 21$ Hz) were consistent with the 6 β -F configuration.¹⁸

It was of interest to have both FOXY and CYCLOFOXY labeled with tritium in high specific activity for receptor binding and autoradiographic studies. In a procedure similar to that previously used to tritiate other opioid ligands,¹⁹ FOXY was brominated (Br₂ in AcOH) to yield the dibromo derivative 19. Palladium on carbon catalyzed exchange of tritium for bromine gave ³H-FOXY (20) with a specific activity of 16 Ci/mmol. Work is in progress to prepare ³H-CYCLOFOXY in a similar manner.

EXPERIMENTAL

Melting points were determined on a Fischer-Johns apparatus and are corrected. NMR spectra were recorded using a Varian 220 MHz spectrometer with Si(CH₃)₄ as the internal reference.

Infrared spectra were recorded on a Beckman 4230 spectrometer. Silica gel GF plates for thin layer chromatography were purchased from Analtech, Inc., Newark, Delaware. Chemical ionization mass spectra (CIMS) were obtained on a Finnigan 1015D spectrometer with a Model 6000 data collection system and electron ionization mass spectra (EIMS) were obtained on a Hitachi-Perkin Elmer RMU-6E spectrometer (70 eV). Column chromatography was performed using 230-400 mesh EM silica gel. Mass spectra and elemental analysis were obtained from the Section on Analytical Services and Instrumentation, NIADDK.

4,5 α -Epoxy-17-methyl-3,6 α ,14-trihydroxymorphinan (14-hydroxydihydromorphine, 5):

A solution of 1.0 g (3.2 mmol) of 6 α ,14-dihydroxy-4,5 α -epoxy-3-methoxy-17-methylmorphinan¹¹ (14-hydroxydihydrocodeine, 2) in CHCl₃ (30 mL) was stirred at 20°C with BBr₃ (1.8 mL, 6 eq) for 30 min. The resulting white suspension was cautiously treated with MeOH until no further reaction occurred, then evaporated to a foam and partitioned between aqueous Na₂CO₃ (10 mL) and CHCl₃ (3 x 30 mL). Evaporation of CHCl₃ and crystallization from MeOH/ether gave 5 as white crystals (650 mg, 67%), mp 250-252°C (lit.¹⁰ 250°C).

3-Acetoxy-4,5 α -epoxy-14-hydroxy-17-methyl-6 α -trifluoromethanesulfonyloxymorphinan (8):

A solution of 2.0 g (5.8 mmol) of 3-acetoxy-6 α ,14-dihydroxy-4,5 α -epoxy-17-methylmorphinan 7 (mp 125.0-126.5°C, previously reported as gum⁹) in CHCl₃ (30 mL) with pyridine (4 mL) was stirred at 20°C while two additions of 970 μ L (1.63 g, 5.8 mmol) of trifluoromethanesulfonic anhydride were made. After 20 min, TLC (CHCl₃:MeOH:NH₄OH;90:10:1) indicated a single product spot (R_f = 0.57) with no starting material (R_f = 0.43). The mixture was partitioned between aqueous NaHCO₃ (50 mL) and CHCl₃ (2 x 30 mL), dried (Na₂SO₄) and evaporated to a red oil. Silica gel flash chromatography (CH₂Cl₂:MeOH 10:1) provided 8 as a yellow oil homogeneous on TLC (2.0 g, 72%); CIMS (NH₃) m/e 378 (M+1); NMR (CDCl₃): δ 1.43-1.77 (m, 4H), 1.93-2.10 (m, 1H), 2.16-2.32 (m, 3H), 2.29 (s, 3H), 2.35 (s, 3H), 2.43 (d, 1H, \underline{J} = 7 Hz) 2.59 (dd, 1H, \underline{J} = 6 Hz and 18 Hz), 2.80 (d, 1H, \underline{J} = 6 Hz), 3.18 (d, 1H, \underline{J} = 18 Hz), 4.74 (d, 1H, \underline{J} = 4 Hz), 5.41 (quintet, 1H, \underline{J} = 4 Hz), 6.67 (d, 1H, \underline{J} = 8 Hz), 6.86 (d, 1H, \underline{J} = 8 Hz).

3,14-Dihydroxy-4,5 α -epoxy-6 β -fluoro-17-methylmorphinan hydrochloride (FOXY.HCl, 10.HCl):

A solution of triflate 8 (1.0 g, 2.1 mmol) in acetonitrile (30 mL) was stirred at reflux with KF (880 mg, 15.2 mmol) and 18-crown-6 ether (1.1 g, 4.2 mmol). The reaction was complete at 20 min by TLC. It was evaporated and purified by silica gel flash chromatography (CH₂Cl₂:MeOH:NH₄OH 100:5:1) yielding the 3-OAc derivative of FOXY 9 as a syrup. This was dissolved in MeOH (10 mL) and stirred at 80°C for 30 min with concentrated NH₄OH (500 μ L). The solvent was evaporated to yield crude product as a crystalline solid which was acidified with methanolic HCl and crystallized from 2-propanol/isopropyl ether, yielding 10.HCl as a white crystalline solid (440 mg, 62%): mp 196-200°C; CIMS (NH₃) m/e 306 (M+1); NMR (CDCl₃): δ 1.20-1.50 (m, 3H), 1.57-1.70 (m, 1H), 1.75-1.95 (m, 1H), 2.05-2.30 (m, 3H), 2.36 (s, 3H), 2.53 (dd, 1H, \underline{J} = 6 Hz and 18 Hz), 2.78 (d, 1H, \underline{J} = 6 Hz), 2.66 (d, 1H, \underline{J} = 18 Hz), 4.34 (doublet of quintets, 1H, \underline{J} = 6 Hz and 49 Hz), 4.61 (dd, 1H, \underline{J} = 6 Hz and 21 Hz), 6.57 (d, 1H, \underline{J} = 8 Hz), 6.70 (d, 1H, \underline{J} = 8 Hz). Anal. Calcd. for C₁₇H₂₀O₃F.HCl.2.5 H₂O: C, 52.78; H, 6.77; N, 3.62. Found: C, 52.79; H, 6.42; N, 3.31.

3-Acetoxy-17-cyclopropylmethyl-4,5 α -epoxy-6 α -hydroxymorphinan oxalate(14 oxalate):

Naltrexone.HCl (11.HCl) (20 g, 53 mmol) was dissolved in H₂O (200 mL) by warming then made alkaline by addition of NH₄OH (30 mL) and extracted with CHCl₃ (3 x 100 mL). Evaporation of the CHCl₃ extract gave naltrexone base as a white solid in quantitative yield. This was dissolved in THF (200 mL) and cooled on ice while NaBH₄ (1.0 g, 26 mmol) was added. After 1 h excess hydride was destroyed by stirring for 30 min with dilute HCl (5 mL). Evaporation of the solvent left a foam which was partitioned between dilute NH₄OH (20 mL) and CHCl₃ (2 x 150 mL), washed with dilute NH₄OH (100 mL) and evaporated to a white foam containing predominantly 6 α -OH isomer 12 with a little 6 β -OH isomer 13. The foam was mixed with H₂O (400 mL) containing

NaHCO₃ (50 g), then acetic anhydride was added (30 mL) and the mixture stirred at 20°C for 40 min. The resulting clear solution was extracted with CHCl₃ (3 x 100 mL), evaporated to a syrup and purified by silica gel flash chromatography (CH₂Cl₂:MeOH:NH₄OH 100:5:1) to yield pure 6 α -OH 14 as a syrup. Crystallization of the oxalate salt (1 mol eq of oxalic acid) from acetone: MeOH gave 14 oxalate as a white salt (9.4 g, 37% yield): mp 184-187°C (gas); NMR (CDCl₃): δ 4.62 (d, 5 β -H, J_{5 β -6 β} = 5.0 Hz; lit.¹⁶ 4.63 (d, 5 β -H, J_{5 β -6 β} = 5.2 Hz). Anal. Calcd. for C₂₂H₂₇N₅.C₂H₂O₄. 1.5 H₂O: C, 57.36; H, 6.42; N, 2.79. Found: C, 57.45; H, 6.21; N, 2.86.

3-Acetoxy-17-cyclopropylmethyl-4,5 α -epoxy-6 α -trifluoromethanesulfonyloxymorphinan (16):

Oxalate salt 14 (4.8 g, 10 mmol) was partitioned between aqueous NaHCO₃ (50 mL) and CHCl₃ (2 x 100 mL). Evaporation of the CHCl₃ extracts gave free amine 14 as a colorless syrup in quantitative yield. This was taken up in CHCl₃ (30 mL) to which was added pyridine (4 mL) then trifluoromethanesulfonic anhydride (2 x 1.7 mL, 20 mmol total). After 10 min the reaction mixture was diluted with CHCl₃ (100 mL), washed with aqueous NaHCO₃, dried (Na₂SO₄) and evaporated to a red oil. Silica gel flash chromatography (CH₂Cl₂:MeOH:NH₄OH 100:5:1) gave product 16 as a yellow syrup, (5.0 g, 97%): CIMS (NH₃) m/e 518 (M+1); NMR (CDCl₃): δ 0.14 (d, 1H, J = 5 Hz), 0.56 (d, 1H, J = 8 Hz), 0.68-0.91 (m, 1H), 1.43-1.77 (m, 4H), 1.93-2.10 (m, 1H), 2.24-2.39 (m, 3H), 2.17 (s, 3H), 2.30 (s, 3H), 2.70-3.02 (m, 2H), 3.04-3.60 (m, 2H), 4.76 (d, 1H, J = 4 Hz), 5.34-5.45 (m, 1H), 6.66 (d, 1H, J = 8 Hz), 6.86 (d, 1H, J = 8 Hz).

17-Cyclopropylmethyl-3,14-dihydroxy-4,5 α -epoxy-6 β -fluoromorphinan hydrochloride (CYCLOFOXY.HCl, 18.HCl):

Triflate 16 (3.26 g, 6.3 mmol) in acetonitrile (100 mL) was stirred at reflux with KF (3.9 g, 68 mmol) and 18-crown-6 ether (5.1 g, 19.3 mmol). After 1 h the reaction was removed, evaporated to a gum and purified by silica gel flash chromatography (CH₂Cl₂:NH₄OH 100:1) to yield 3-OAc 17 as a foam (1.0 g). This was dissolved in MeOH (50 mL) and stirred with NH₄OH (1 mL) for 1.5 h. The reaction mixture was then evaporated, acidified with methanolic HCl and crystallized from 2-propanol: isopropyl ether to yield 18.HCl as white crystals (890 mg, 37% yield): mp 206-210°C; EIMS m/e 345 (M⁺); NMR (CDCl₃): δ 0.11 (d, 2H, J = 5 Hz), 0.52 (d, 2H, J = 8 Hz), 0.74-0.92 (m, 1H), 1.23-1.52 (m, 3H), 1.59-1.74 (m, 1H), 1.77-1.93 (m, 1H), 2.05-2.30 (m, 2H), 2.36 (d, 2H, J = 7 Hz), 2.48-2.68 (m, 2H), 3.00 (d, 1H, J = 18 Hz), 3.56 (d, 1H, J = 6 Hz), 4.34 (doublet of quintets, 1H, J = 6 Hz and 48 Hz), 4.61 (dd, 1H, J = 6 Hz and 21 Hz), 6.55 (d, 1H, J = 8 Hz), 6.70 (d, 1H, J = 8 Hz). Anal. Calcd. for C₂₀H₂₅ClFNO₃: C, 62.91; H, 6.60; N, 3.67. Found: C, 62.55; H, 6.87; N, 3.28.

3,14-Dihydroxy-4,5 α -epoxy-6 β -fluoro-17-methylmorphinan-1,2-³H (3H-FOXY, 20):

To a solution of FOXY.HCl, (10.HCl) (240 mg, 0.79 mmol) in AcOH (5 mL) was added 5 drops of 48% aqueous HBr and bromine vapor was passed over the stirred solution. After 1.5 h solvent was evaporated and the residue partitioned between aqueous NaHCO₃ (5 mL) and CHCl₃ (10 mL).

Evaporation of the CHCl₃ extract gave a foam which was purified by silica gel flash chromatography (CH₂Cl₂:MeOH:NH₄OH;90:5:0.5) to yield 19 as a syrup. Acidification with methanolic HCl gave 19.HCl as a white amorphous powder (155 mg, 39%): CIMS (NH₃) 460, 461, 463 (isotopic distribution for M+1); NMR (CDCl₃, free base): δ 1.20-1.50 (m, 3H), 1.57-1.70 (m, 1H), 1.75-1.95 (m, 1H), 2.05-2.30 (m, 3H), 2.37 (s, 3H), 2.34-2.52 (m, 1H), 2.85 (d, 1H, J = 6 Hz), 2.66 (d, 1H, J = 18 Hz), 4.34 (doublet of quintets, 1H, J = 6 Hz and 49 Hz), 4.61 (dd, 1H, J = 6 Hz and 21 Hz).

A solution 19.HCl (10 mg) in MeOH (2 mL) was stirred with 10% Pd-C (15 mg) under an atmosphere of tritium gas (25 Ci). (Tritiation was performed at the New England Nuclear Corp., 549 Albany St., Boston, Mass., 62118.) After 24 h the mixture was filtered, labile tritium removed in vacuo and the residue (311 mCi) taken up in MeOH (2 mL). A 30 mCi aliquot was applied to a 2.5 cm x 9 cm aluminum backed EM silica gel 60 TLC plate (200 μ), and developed (CHCl₃:MeOH:NH₄OH:100:3:3). The plate was cut into 7 x 1 cm bands which were each eluted with MeOH (2 mL) and aliquots subjected to liquid scintillation spectrophotometry. Bands 5 and 6, containing 48% of the total eluted activity, were pooled and rechromatographed in an identical manner, yielding ³H-FOXY 20 (2 mCi). When an aliquot of 20 was cochromatographed with authentic FOXY (10) (TLC, solvent system as above), 97% of the total radioactivity ran with 10 (visualized with I₂) indicating 97% radiochemical purity. The UV spectrum of 20 was identical with authentic 10, and specific activity of 20 was calculated as 16 Ci/mmol based upon its uv absorption at 285 nm.

Note added after acceptance of this manuscript:

The synthesis of [¹⁸F]-3-Acetylcyclofoxy has now been accomplished and this material proved highly satisfactory for visualization of opiate receptors in the brain of a living baboon.²⁰

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