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**FACILE PREPARATION OF  
1-HYDROXY-1,2-BENZIODOXOL-3(1H)-ONE 1-OXIDE (IBX) AND  
DESS–MARTIN REAGENT USING SODIUM HYPOCHLORITE UNDER  
CARBON DIOXIDE**

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Imamura,<sup>c</sup> and Masanobu Uchiyama<sup>a,d,e\*</sup>**

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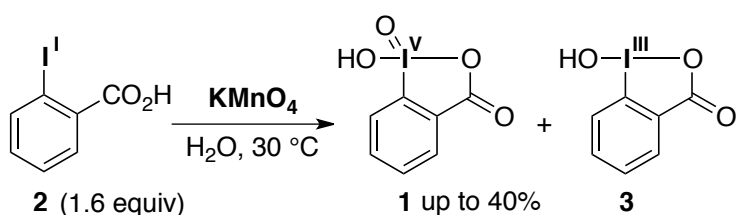
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**Abstract** – We have developed a safe, convenient, and inexpensive method for preparation of the widely used oxidizing agent 1-hydroxy-1,2-benziodoxol-3(1H)-one 1-oxide (IBX), by treatment of 2-iodobenzoic acid with aqueous sodium hypochlorite under CO<sub>2</sub> at room temperature. As the only by-product is NaCl, this reaction can be utilized for one-pot synthesis of 1,1,1-triacetoxy-1,2-benziodoxol-3(1H)-one (Dess-Martin reagent) in excellent yield.

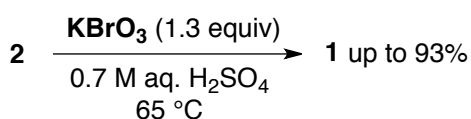
Since its first discovery in 1893<sup>1a</sup> and later re-evaluation by Frigerio and Santagostino *et al.* in 1994,<sup>1b</sup> 1-hydroxy-1,2-benziodoxol-3(1H)-one 1-oxide (commonly known as IBX) (**1**) has been developed as an efficient reagent for the oxidation of a variety of functional groups, including alcohols, phenols, amines, sulfide, carbonyl compounds, *etc.* under mild conditions.<sup>2a</sup> Indeed, because of its remarkably high

chemo-/regio-/stereoselectivity and its environment- and user-friendly character, **1** is considered a uniquely effective reagent for a broad range of organic synthesis.<sup>2b-d</sup> The first synthesis of **1** by Hartman and Mayer involved the oxidation of 2-iodobenzoic acid (**2**) with potassium permanganate in water at 30 °C, but this process suffered from a low yield of **1** (30–40%) and the by-products of incomplete oxidation include 1-hydroxy-1,2-benziodoxol-3(1*H*)-one (**3**), so that tedious work-up is required (Figure 1a).<sup>1a</sup> Ninety years later, Dess and Martin developed a greatly improved protocol by modifying Greenbaum's method,<sup>3a</sup> in which potassium bromate (KBrO<sub>3</sub>) was introduced as an oxidant in hot aqueous H<sub>2</sub>SO<sub>4</sub> (0.73 M) (Figure 1b).<sup>3b</sup> This method provides **1** in high yield (>90%) after a simple work-up, but there are several safety concerns: for example, 1) carcinogenicity of KBrO<sub>3</sub>, 2) generation of toxic Br<sub>2</sub>, and 3) formation of bromate-related impurities with the potential to undergo violent decomposition upon impact and/or heating.<sup>3c,4</sup> In 1999, these concerns were dispelled by the development of an alternative method using less toxic and safer Oxone (2KHSO<sub>5</sub>-KHSO<sub>4</sub>-K<sub>2</sub>SO<sub>4</sub>) in water.<sup>5</sup> This procedure substantially reduced the amount of explosive impurities and is now considered a standard method for the synthesis of **1** (Figure 1c). However, we have discovered a safer, less expensive and highly reliable alternative method for the preparation of **1** simply by using sodium hypochlorite (NaClO) and carbon dioxide (CO<sub>2</sub>) in water. Furthermore, as the only by-product is NaCl, this reaction can be utilized for one-pot synthesis of 1,1,1-triacetoxy-1,2-benziodoxol-3(1*H*)-one (Dess-Martin reagent)<sup>3a</sup> (**4**) in excellent yield (Figure 1d).

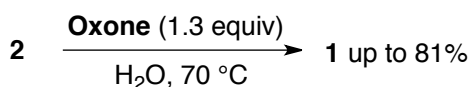
a) First synthesis of IBX **1** using KMnO<sub>4</sub> (since 1893)



b) Improved procedure using KBrO<sub>3</sub> (since 1983)

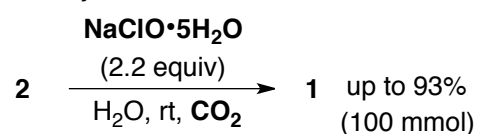


c) Improved procedure using Oxone (since 1999)

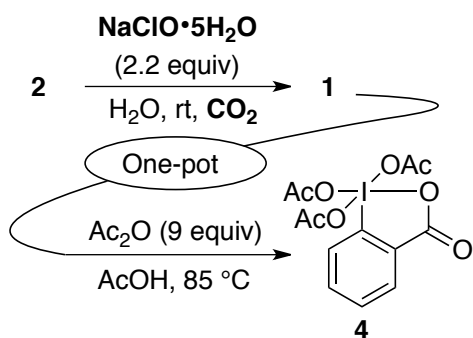


d) This work (2020)

• IBX synthesis



• Dess-Martin reagent synthesis



**Figure 1.** Milestones in the synthesis of IBX **1**, and the present work

We have recently demonstrated that the activation of  $\text{NaClO}\cdot 5\text{H}_2\text{O}$ <sup>6</sup> with acetic acid is effective for the oxidation of iodoarenes to trivalent (diacetoxyiodo)arenes.<sup>7</sup> Unfortunately, this method was not applicable to the preparation of **1**, since trivalent **3** was produced as a major product. In 2005, Zhdankin and co-workers reported an excellent preparation method for pentavalent alkyl 2-iodylbenzoate using 4% aqueous sodium hypochlorite ( $\text{NaClO}$ ) in the presence of an excess amount of dry ice.<sup>8</sup> Inspired by this result and a report that the disproportionation of  $\text{NaClO}$  to sodium chlorate ( $\text{NaClO}_3$ ) and sodium chloride is significantly accelerated by  $\text{CO}_2$ ,<sup>9</sup> we decided to examine the oxidation of 2-iodobenzoic acid **2** with  $\text{NaClO}\cdot 5\text{H}_2\text{O}$  under carbon dioxide (1 atm). Exposure of iodoarene **2** to 2.2 equivalents of  $\text{NaClO}\cdot 5\text{H}_2\text{O}$  in water at room temperature under  $\text{CO}_2$  resulted in the slow evolution of foam during the initial ca. 30 minutes, and after 3 hours, IBX **1** was obtained in good yield (Table 1, entry 1). Prolonging the reaction time slightly increased the yield (entry 2). In sharp contrast, the reaction in air (ca. 0.04%  $\text{CO}_2$ ) or in air containing ca. 4%  $\text{CO}_2$  did not or scarcely promoted this oxidation (entry 3). Scalability of the synthesis of **1** was demonstrated in the range of 10–100 mmol (entry 4). We did not experience any dangerous events (rapid gas evolution or temperature rise) in the large-scale operations, but we found that the yield was improved when the reaction was started at 0 °C, especially at 100 mmol scale. Use of commercially available 13% aq.  $\text{NaClO}$  instead of  $\text{NaClO}\cdot 5\text{H}_2\text{O}$  gave a comparable yield of **1**, whereas 4% aq.  $\text{NaClO}$  or  $\text{Ca}(\text{ClO})_2\cdot 3\text{H}_2\text{O}$  afforded only moderate to low yield of **1** (entries 5–7). Solvent-free and highly concentrated conditions (3 M) were less effective, probably because of the reduced stirring efficiency of the magnetic stirrer bar under these conditions (entries 8 and 9).

**Table 1.** Oxidation of 2-iodobenzoic acid **2** with  $\text{NaClO}$  in water<sup>a</sup>

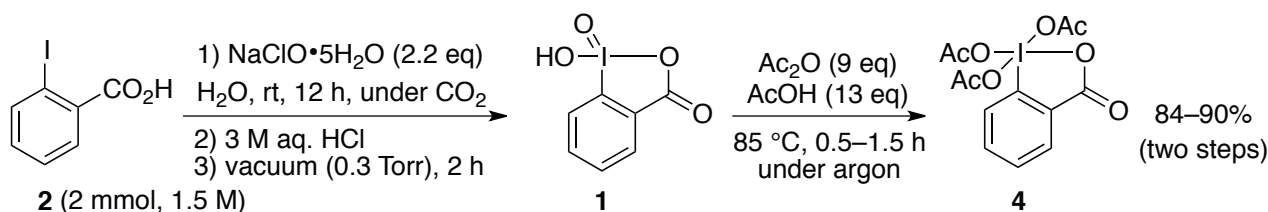
Ic1ccccc1C(=O)O  $\xrightarrow[\text{H}_2\text{O, rt, under CO}_2]{\text{oxidant}}$  O=[I](O)c1ccccc1C(=O)O

entry	oxidant (equiv)	time (h)	yield (%) <sup>b</sup>
1	$\text{NaClO}\cdot 5\text{H}_2\text{O}$ (2.2)	3	74
2	$\text{NaClO}\cdot 5\text{H}_2\text{O}$ (2.2)	12	88
3	$\text{NaClO}\cdot 5\text{H}_2\text{O}$ (2.2)	24	46 <sup>c</sup> , 65 <sup>d</sup>
4	$\text{NaClO}\cdot 5\text{H}_2\text{O}$ (2.2)	12	80 <sup>e</sup> , 93 <sup>f,g</sup>
5	13% aq. $\text{NaClO}$ (2.2) <sup>h</sup>	12	80

6	4% aq. NaClO (2.2) <sup>h</sup>	12	68
7	Ca(ClO) <sub>2</sub> •3H <sub>2</sub> O (1.1)	12	12
8 <sup>i</sup>	NaClO•5H <sub>2</sub> O (2.2)	12	54
9 <sup>j</sup>	NaClO•5H <sub>2</sub> O (2.2)	12	75

<sup>a</sup>Unless otherwise noted, 2 mmol of **2** was dispersed in water (1.5 M). <sup>b</sup>Isolated yields. <sup>c</sup>In air. <sup>d</sup>In air containing ca. 4% CO<sub>2</sub>. <sup>e</sup>10 mmol (2.5 g) scale. <sup>f</sup>100 mmol (25 g) scale. <sup>g</sup>The reaction was started at 0 °C. <sup>h</sup>Commercially available aqueous NaClO was used. <sup>i</sup>Under solvent-free conditions. <sup>j</sup>Run with **2** (3 M).

To our delight, the new strategy could be employed for one-pot direct preparation of Dess-Martin reagent **4**, as the only by-product is NaCl. After reaction of **2** under the optimized conditions (Table 1 entry 2), the reaction mixture was neutralized, washed with water, and dried. In the same flask, **1** was then acetylated with acetic anhydride (9 equiv) in acetic acid at 85 °C to give analytically pure **4** in 90% yield (Scheme 1).<sup>3a</sup> In contrast, an attempt at direct synthesis of **4** with Oxone instead of NaClO•5H<sub>2</sub>O was unsuccessful,<sup>5</sup> partly because of the formation of large amounts of inorganic acidic by-products, such as KHSO<sub>4</sub>.



**Scheme 1**

In conclusion, our results demonstrate that oxidation of 2-iodobenzoic acid with NaClO•5H<sub>2</sub>O under CO<sub>2</sub> is an efficient, convenient and safe method for the synthesis of IBX and Dess-Martin reagent. Key advantages include: 1) easy work-up – filtration of the reaction mixture, followed by washing of the cake with water and acetone on a glass filter was sufficient to afford analytically pure **1**; 2) no formation of harmful/toxic waste – environmentally safe NaCl is a sole by-product; 3) safety – all of the batches of **1** obtained by our procedure were inert when hit with a steel hammer or scraped intensively with a stainless steel spatula.<sup>4</sup> Further studies on the reaction mechanism and applications are in progress.

## ACKNOWLEDGEMENTS

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## SUPPORTING INFORMATION

Supplementary data (representative experimental procedures and analytical data for reaction products) associated with this article can be found, in the online version, at URL: <https://www.heterocycles.jp/newlibrary/downloads/PDFsi/27083/103/2>

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